

A2Z

MANUFACTURING

Rocky Mountain Edition (CO, UT, MT, WY, ID.)



BMSC Has Helped
Hundreds of Companies
Prepare For ISO and
AS9100 Certification...

There is no better time
than now to get started.





BMSC
BUSINESS
MANAGEMENT
SYSTEMS
CONSULTING

Consulting, Simplification And Upgrade Services For ISO
9001:2015, AS9100D, AS9110C And AS9120B and QMS Software

**Offering 'A La Carte Style' Packages: From Budget Friendly Templates
To Full Service Consulting To Quality Management Software**



Bretta Kelly, owner of Business Management Systems Consulting (BMSC), began her consulting career in 1999; implementing, managing, training and auditing ISO 9000 and AS 9000 programs for semiconductor, aerospace, chemical, cosmetic and distribution companies. More than ninety percent of her customers' certification audits result in zero non-conformances, and of the remaining, no more than one or two. She also conducts third party audits for several registrars in a wide variety of industries. In addition, she and her partner Debbie Hart conduct internal audits and facilitate management reviews for her clients on an on-going basis, helping them analyze data and implement cost saving improvements in their business operations. Their certifications include QMS Lead Auditor and AS Auditor.

Bretta holds a Master of Science in Industrial Engineering and Bachelor of Science in Engineering from Arizona State University.

Bretta's experience ranges from process control systems for Intel Corporation, ISO systems management at Varian Tempe Electronics to implementation of Business Management Systems for more than 200 Aerospace, Electronics, and other manufacturing companies.

Bretta began as a reseller of CIS Software in 2005 and is part owner and President of CIS World Wide Sales Group, LLC. Bretta says, "CIS (Continuous Improvement Software) is an affordable quality management software with customers ranging from 5 employees to 500+ employees. Every aspect of your business and the company's ISO 9001 or AS9100 system is maintained transparently using CIS Software with email notifications and automated internal audit modules and key performance indicator / objectives tracking.

Hear From BMSC's Customers

"One of our customers highly recommended Bretta Kelly, owner of BMSC, to prepare us for certification. We contacted Bretta, and immediately hired her as our consultant." She adds, "When we first met Bretta, there was no question in our minds that she would be the best consultant for our young company." A1 Precision

"Bretta and her colleague Debbie Hart were outstanding. They are so knowledgeable about the process, and our relationship with them made the experience very rewarding." T-N Machining

"One of our fears about certification was that we would bring in a consultant and they would tell us all the ways we needed to change the way we were doing business. That didn't happen with BMSC – they helped us with documenting processes we were already doing, and in some cases, helped us to improve processes." Valley Precision

"The ISO experience was significantly easier than we expected, and we can say this is thanks to the help from BMSC. They effectively laid the groundwork that simplified the entire process." Sun Grinding

"I liken Bretta and Debbie's team ability to ours – both women have unique strengths, and when Bretta and Debbie came to help us to achieve AS9100 certification, they were like a smooth running machine. They work seamlessly together. They are such a great fit and did an outstanding job at capturing the tone of our shop." Peterson Machining

"I was anxious about the investment required for certification and the level of work we would have to exert to achieve it. Bretta and Debbie continued to boost my confidence — not only are they so knowledgeable but they are also extremely supportive. They weren't the least bit surprised that our Audit was so successful that we had '0' findings. The processes we've further established with ISO 9001 and AS9100 have resulted in lower scrap rates." Ayers Gear

"We interviewed Bretta Kelly, owner of BMSC, for our AS9100 consultant. We didn't interview other consultants because these same precision machine shops who said we'd need a consultant, also all recommended Bretta." Cleveland Electric Labs

Are you ready to implement a new ISO 9001:2015 or AS9100D / ISO 9001:2015 System or simplify your current Quality Management System? Are you looking for QMS Software (CIS) to help you maintain and management your ISO 9001 system? BMSC owner Bretta Kelly has 20 plus years' experience implementing and auditing quality management systems for commercial and aerospace companies. For more information, call (602) 445-9400 or visit BusinessMSC.com

ISO / AS9100 Services From Do-It-Yourself With Our Templates To Full Consulting To Prepare You For Certification. Need QMS Software? Request a Demo Today!

BMSC LLC, A Woman Owned Business • Contact Bretta Kelly Today!

You Have 3 Very Good Reasons To Call BMSC:

✓ Are You Ready To Simplify Your ISO9001 and/or Your AS9100 System? We Can Help With Do-It-Yourself Templates all the way to Full Implementation Services.

✓ Are you certified and ready to simplify your ISO 9001, AS9100D, AS911C or AS9120B System? Are you ready to get help Maintaining your QMS (Internal Audits Management Reviews)?

✓ Need Help Maintaining Your Internal Audits or Management Reviews?



Working Remotely? Now is the time to implement Continuous Improvement Software (CIS) and have transparency in your Business Management System!

We Can Help! We Have Helped Over 200 Manufacturing and Service Companies. Call to Learn About our Templates - From \$3500. Request a demo of CIS Software Today!

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Upside of Remote Auditing

By Bretta Kelly, owner BMSC, Edited And Hand Illustrated By Joshua Kelly



As the world changes, activities once intended for special occasion rapidly become the norm. Consultants and Auditors alike can be found scrambling to prepare for remote audits; downloading, familiarizing, practicing seemingly foreign technologies, even defining and approving programs by accreditation bodies. Some companies, more so than others, find themselves well prepared for remote audits. Over 15 years of implementing CIS software, it is exciting to see clients using our software have such ease when being

audited remotely. As the results of remote auditing become apparent, they are proving to be more effective than predicted.

Despite the difficulty of particular facets of remote auditing, and the difference in the personal connection that is made when auditing or consulting in person, the benefits of working remotely outweighs the disadvantages. For instance, last week

I was able to do work for three different companies ranging from 20 to 100 miles from my home office and get everything complete before 3 PM! Had I traveled back and forth between sites, and taken an hour for lunch, this could never have been accomplished.

Using Facetime, GoPro, Zoom, WhatsApp, etc., gives the user the ability to do virtual tours and auditing; simple accessibility tools can be used to “stop there, zoom into that, record this, etc. Using any number of applications to have virtual meetings allow users to share screens and see each other’s faces in order to feel connected.

Working remotely additionally allows each individual permission to create their own, ideal working conditions. I personally enjoy working in pajamas, and during video meetings where the video is turned off, I can do just that. By working at home, one can also redistribute their work hours to create their ideal work schedule. Working remotely also allows auditors to sample different employees separately (they share their screens or send evidence through email), then subsequently compare to all other interviews and samples for an effective audit (the employees can all be working from their homes, and through technology we are able to have individual and group meetings as if we are all in the conference room together)!